



Explosives Regulatory Division  
580 Booth Street  
Ottawa, Ontario K1A 0E4

March 9, 2018

Mr. Al Loan  
President  
Canadian Explosives Industry Association  
al.loan@orica.com

**RE: Third-party As-Built Inspections on Process vehicles**

Dear Mr. Loan,

We acknowledge receipt of your letter dated December 07, 2017 about "Third-party As-Built Inspections on Process vehicles".

ERD understands that manufacturing mobile process units was consistently acceptable in recent years, as reflected by the third-party as-built inspection reports.

Therefore, ERD is accepting CEAEC's proposal to reduce the frequency of Third-party inspections for Mobile Process Units. Third-party inspections can now be as proposed in your December 07, 2017 letter:

- *Upon construction of a new MPU/tank design, two third party as-built inspections will be required to confirm that the tank is constructed and mounted as per the originally approved design.*
- *Additional third party as-built inspections will be not be required provided that the first two inspections revealed no construction or mounting non-conformances from the originally approved design.*
- *To ensure ongoing compliance, a unit of the same design will be required to undergo a third-party as-built inspection once every three years, or on the 11<sup>th</sup> build of that unit, which ever comes first.*

Each Mobile Process Unit manufacturer will be responsible to keep track of the number of units being built for each design. As usual, ERD will also keep track of the new units coming into the system.

For further information on this matter, please do not hesitate to contact me at  
(613) 868-4177 / [serge.dionne@NRCan.gc.ca](mailto:serge.dionne@NRCan.gc.ca).

Sincerely,

A handwritten signature in black ink, appearing to read 'Serge Dionne', with a stylized flourish at the end.

Serge Dionne  
Manager, Inspector of Explosives Specialists  
Explosives Regulatory Division

Cc: Mr. Nicholas Ebsworth  
Association Manager  
Canadian Explosives Industry Association  
[MooseM@CEAEC.ca](mailto:MooseM@CEAEC.ca)

Cc: Mr. Jean-Luc Arpin  
Director and Chief Inspector of Explosives  
Explosives Regulatory Division